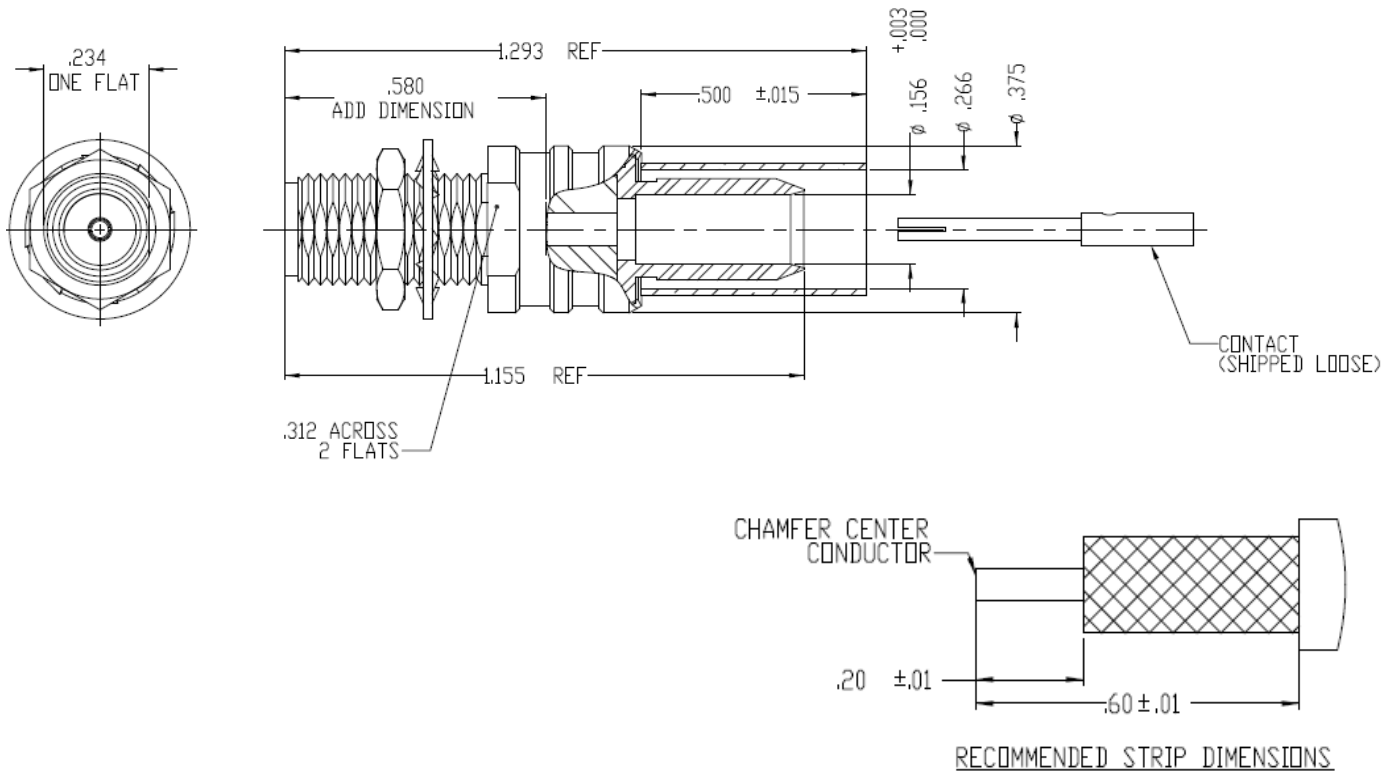


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SYM	REVISION DESCRIPTION	DFTM	DATE	APPD	DATE
A	RELEASED FOR PRODUCTION	N.N.N	9/4/13	J.D.B.	9/10/13



NOTES:

- ASSEMBLED CONNECTOR INTERFACE IS DESIGNED IN ACCORDANCE WITH MIL-STD-348.
- MATERIAL:
 BODY, HEX NUT, LOCKWASHER, TAIL - STAINLESS STEEL PER ASTM 582, S30300 ALLOY, COND. A
 INSULATOR - TEFLON PER ASTM D1710, TYPE 1, GRADE 1, CLASS A
 CONTACT - BERYLLIUM COPPER PER ASTM B196, C17300 ALLOY, CONDITION HT
 SHRINK SLEEVE - HEAT SHRINKABLE ATUM PER MIL-I-23053/4 (NOT SHOWN)
 CRIMP SLEEVE - D.H.P. COPPER CDA, ALLOY #122, TEMPER HARD
- FINISH:
 CONTACT - GOLD PLATE PER ASTM B488
 CRIMP SLEEVE - SULFAMATE NICKEL PER MIL-P-27418
 ALL OTHER METAL PARTS - PASSIVATE PER SAE-AMS-2700

MATL:	UNLESS OTHERWISE SPECIFIED	DFTM. N. N. N		TIMES MICROWAVE SYSTEMS	
		DATE 9/4/13	CHKD. J. D. B.		
USED ON: B	ALL DIMENSIONS ARE IN INCHES MACHINED SURFACES FINISH 63 RMS MAX. REMOVE ALL BURRS .004 MAX. BREAK MACHINE CORNERS .005 MAX. FILLET R. TOLERANCES ON DECIMALS .XX ±.01 .XXX ±.005 ANGLES ±1° FRACTIONS ±1/64	DATE 9/10/13	APPD. J. D. B.	TC-240-SF-BH-SS-X CONNECTOR ASSEMBLY SMAF Bulkhead for LMR-240	
		DATE 9/10/13	DATE 9/10/13		
SCALE: NONE	DWG. SIZE A	DO NOT SCALE DRAWING	CODE IDENT 68999	DATE 9/10/13	SH 1 of 1 SD3190-2896 REV A